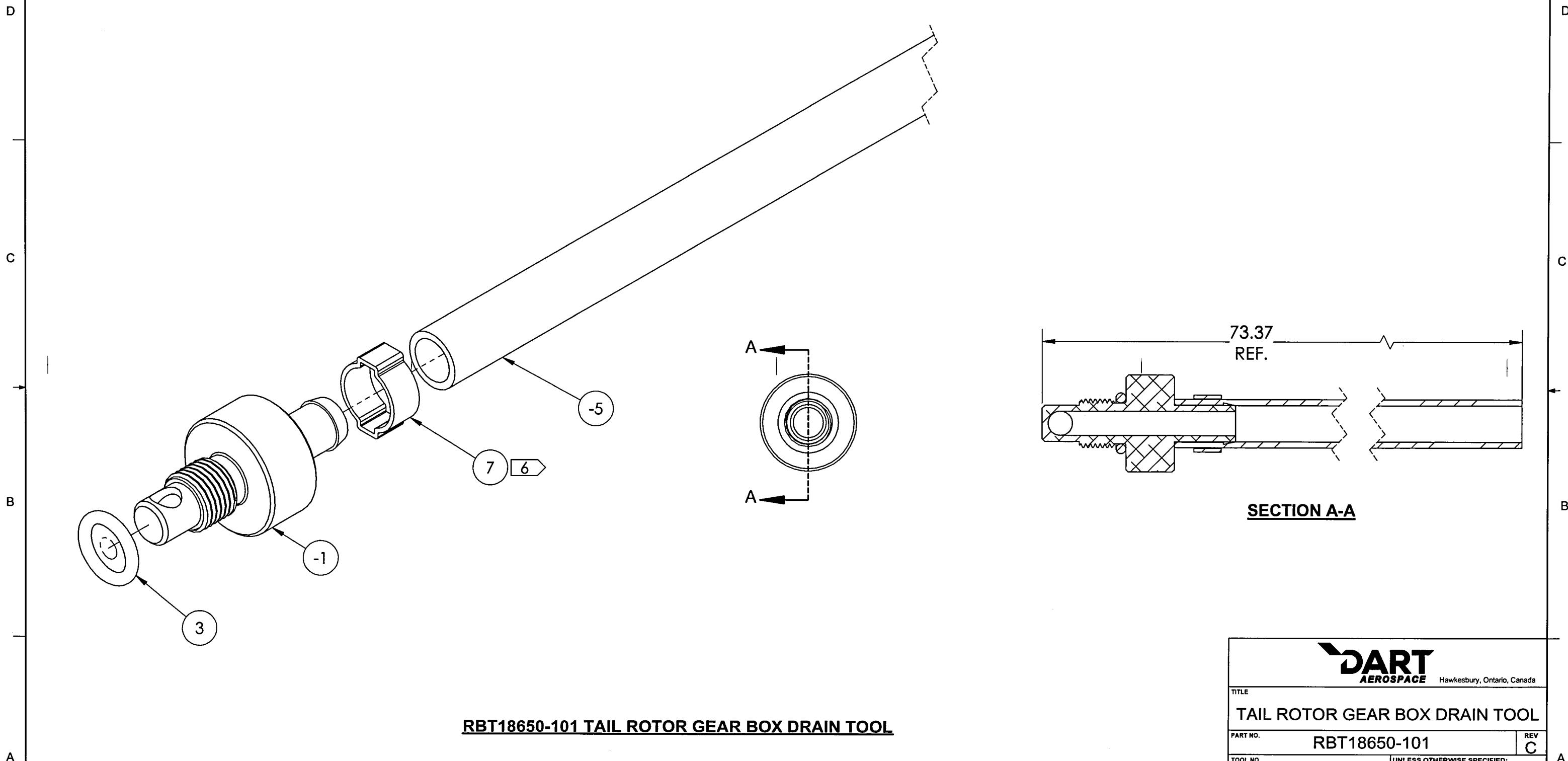


ITEM #	QTY	PART #	TITLE	PG
-1	1	RBT18650-101-1	DRAIN TOOL	2
-5	1	RBT18650-101-5	HOSE 1/2" OD x 3/8" ID x 6 ft	3
3	1	McMaster#1288N142	O RING .424" ID x .103" WIDTH	-
7	1	McMaster#6541K37	DOUBLE PINCH CLAMPS 27/64" TO 33/64" ID	-

REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
A	NEW ISSUE	17-630	17.09.05	VM	WM
B	RENUMBER PARTS, TEMPLATE UPDATED	17-690	17.10.02	VM	WM
C	ITEM 7 CHANGED FOR McM#, TEMPLATE UPDATED	18-512	18.1.22	VM	ML



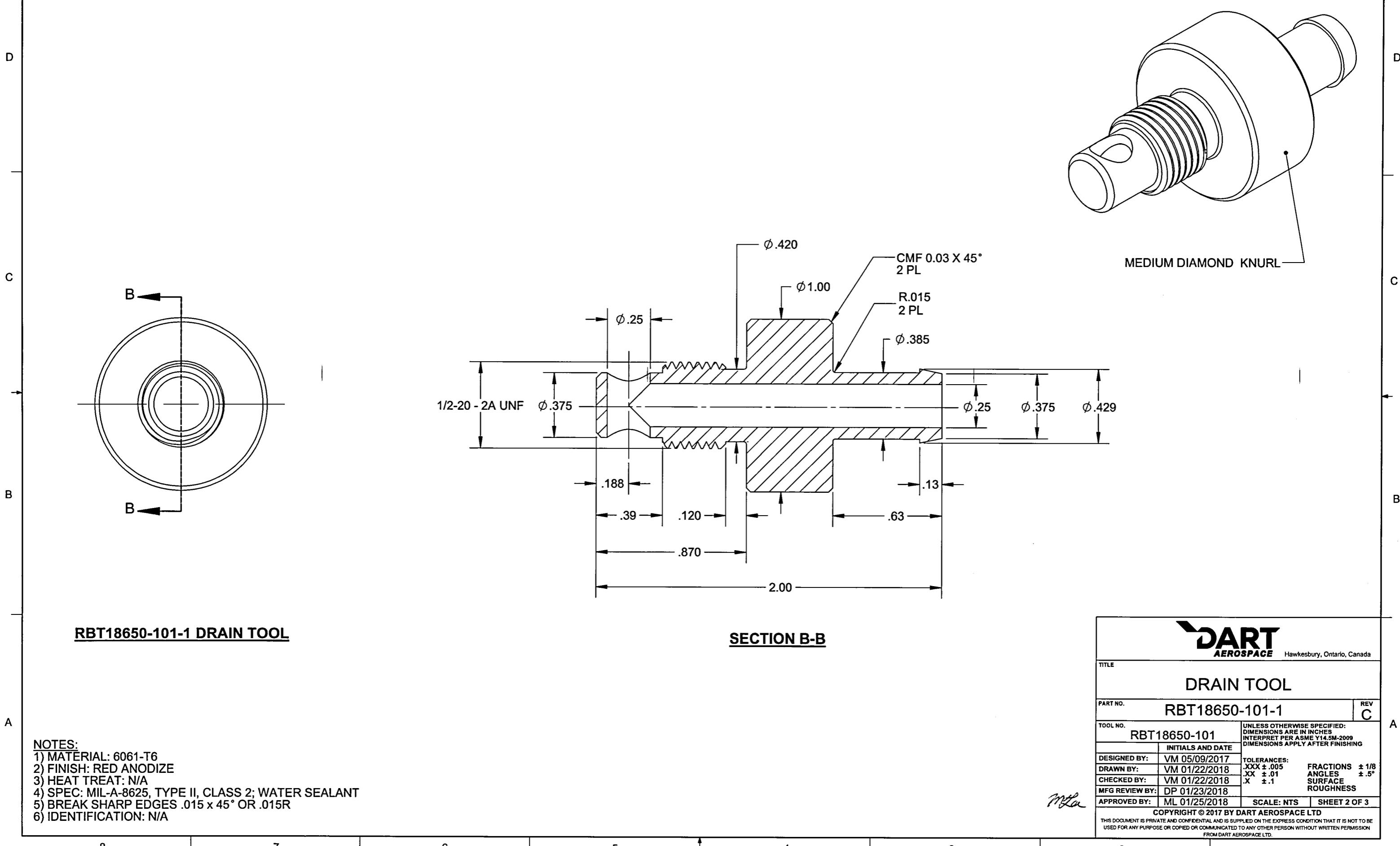
RBT18650-101 TAIL ROTOR GEAR BOX DRAIN TOOL

**NOTES:**

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) HEAT TREAT: N/A
- 4) SPEC: N/A
- 5) BREAK SHARP EDGES : N/A
- 6) IDENTIFICATION: PER QSI 044 METHOD 6.5

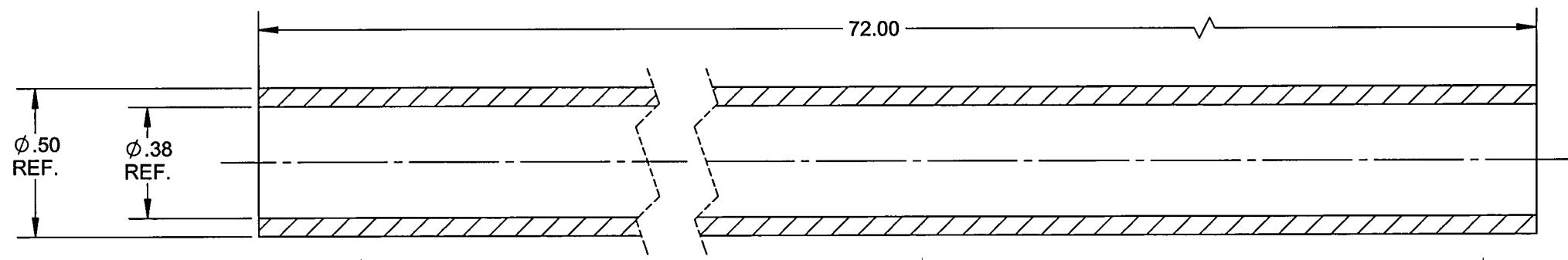
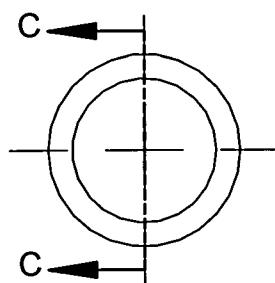
DART AEROSPACE		Hawkesbury, Ontario, Canada
TITLE		
TAIL ROTOR GEAR BOX DRAIN TOOL		
PART NO.		RBT18650-101
REV		C
TOOL NO.		RBT18650-101
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES INTERPRET PER ASME Y14.5M-2009 DIMENSIONS APPLY AFTER FINISHING		
INITIALS AND DATE		
DESIGNED BY:	VM 05/09/2017	
DRAWN BY:	VM 01/22/2018	
CHECKED BY:	VM 01/22/2018	
MFG REVIEW BY:	DP 01/23/2018	
APPROVED BY:	ML 01/25/2018	
SCALE: NTS SHEET 1 OF 3		
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8	7	6	5	4	3	2	1
REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED		
C	TEMPLATE UPDATED	18-512	18.1.22	VM	ML		



<b>DART</b> AEROSPACE Hawkesbury, Ontario, Canada	
TITLE: DRAIN TOOL	
PART NO.	RBT18650-101-1
TOOL NO.	RBT18650-101
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES INTERPRET PER ASME Y14.5M-2009 DIMENSIONS APPLY AFTER FINISHING	
DESIGNED BY:	VM 05/09/2017
DRAWN BY:	VM 01/22/2018
CHECKED BY:	VM 01/22/2018
MFG REVIEW BY:	DP 01/23/2018
APPROVED BY:	ML 01/25/2018
SCALE: NTS SHEET 2 OF 3	
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8	7	6	5	4	3	2	1
REV.	DESCRIPTION			ECN #	DATE	BY	APPROVED
C	TEMPLATE UPDATED			18-512	18.1.22	VM	ML



RBT18650-101-5 HOSE 1/2" OD x 3/8" ID x 6 ft

SECTION C-C

NOTES:

- 1) MATERIAL: KURI TEC # K010-0608
- 2) FINISH: N/A
- 3) HEAT TREAT: N/A
- 4) SPEC: N/A
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A

<b>DART</b> AEROSPACE Hawkesbury, Ontario, Canada	
TITLE	
HOSE 1/2" OD x 3/8" ID x 6 ft	
PART NO.	RBT18650-101-5
REV	C
TOOL NO.	RBT18650-101
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES INTERPRET PER ASME Y14.5M-2009 DIMENSIONS APPLY AFTER FINISHING	
INITIALS AND DATE	
DESIGNED BY:	VM 05/09/2017
DRAWN BY:	VM 01/22/2018
CHECKED BY:	VM 01/22/2018
MFG REVIEW BY:	DP 01/23/2018
APPROVED BY:	ML 01/25/2018
TOLERANCES:	FRACTIONS $\pm \frac{1}{8}$ XX $\pm .005$ ANGLES $\pm .5^\circ$ .X $\pm .1$ SURFACE ROUGHNESS
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